



NEW STAR INDUSTRIES

An ISO/TS 16949:2009 Certified Company

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Torque Chart

Torque Specification suitable to Suitability Test on Per- Loading bolting assemblies as per standard EN 14399 – Part-2: 2015.

For ZINC FLAKE Bolting Assembly

Sr. No.	Size	Grade	Recommended Torque Load. Mp (In n-m)	
			Min.	Max.
1	M12	10.9	99	127
2	M16	10.9	246	317
3	M20	10.9	480	617
4	M22	10.9	653	840
5	M24	10.9	830	1067
6	M27	10.9	1215	1562
7	M30	10.9	1649	2121

HSFG 10.9 Torque chart

Note:-

- Above observed results are determined according to the test in EN- 14399 Part-2. Site results to Torque value/ Compression of Direct tension washer may vary by no. of variables including.
- Environmental conditions such as effects of rain moisture and dust etc.

