



NEW STAR INDUSTRIES

An ISO/TS 16949:2009 Certified Company

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Torque Chart

Torque Specification suitable to Suitability Test on Per- Loading bolting assemblies as per standard EN 14399 – Part-2: 2015.

For Hot Dip Bolting Assembly

Sr. No.	Size	Grade	Recommended Torque Load. Mp (In n-m)	
			Min.	Max.
1	M12	8.8	79	125
2	M16	8.8	197	309
3	M20	8.8	384	604
4	M22	8.8	523	821
5	M24	8.8	664	1044
6	M27	8.8	972	1527
7	M30	8.8	1319	2073
7	M36	8.8	2306	3624

HSFG Torque chart 8.8

Note:-

- Above observed results are determined according to the test in EN- 14399 Part-2. Site results to Torque value/ Compression of Direct tension washer may vary by no. of variables including.
- Environmental conditions such as effects of rain moisture and dust etc.

